

## MOUNTING INSTRUCTIONS

For Custom Inlines V1 and V2 frames and DL to \*Approved Boots.



Figure 1. Centre line indicates boot stitch line and relationship of boot to frame.

The critical alignment for all inline frame to boot installations is the position of the toe block in relation to the boot. The frame is mounted like an ice skate. **Do not use roller alignment jigs for setting inline frames to boots.** The toe block is placed at the tip of the boot directly between the big toe and the second toe. The toe block should be set back slightly to avoid too much overhang of the stopper. Normally the total frame length is set 5mm to 20 mm shorter than the overall boot base length. These are approximate measurements.



Figure 2. Heel alignment centreline.

The alignment is very basic for the heel as the base of the frame follows the boot centre line through the centre spine of the boot. Make sure the frame just tucks under the heel to make the skate “rink safe”. If the inline frame is to be mounted to a plastic soled boot, ensure the screws have a firm attachment. It may be required to install longer self tapping screws to guarantee no heel / frame movement exists. This is a critical point as a loose heel on an inline skate can have potential for injury. Install the 2 countersunk screws in the correct rear location for the V2 frames. This allows clearance for 80mm wheels.

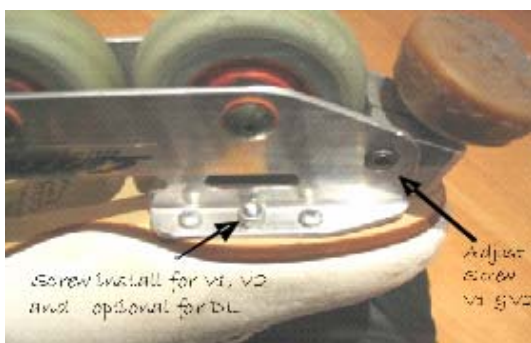


Figure 3. Arrows indicate screw positions.

Ensure all screws have firm anchorage into the sole of the boot. On the V1 install, 4 x nut and screws are supplied. These are to be fitted in the middle hole of the boot. This can also be performed on the DL frame if the owner chooses. Any suitable nut and screw combination may be used at the discretion of the owner. **The stopper adjust screw on the V1 and V2 is set to the inside of the foot.** Ensure all hardware is secure before skating. Perform regular maintenance to avoid product or personal damage.

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This is a guide for the basic installation for inline skates to boots. Custom Inlines holds NO responsibility for any damage to skater or products. This information is only to be used as a guide. If there are any further questions Custom Inlines is prepared to offer technical assistance to ensure aspects of safety are considered. Please contact us for any further queries. We provide assistance based on previous experience, and recommend you avoid the use of second hand boots as the stretch patterns usually offer the skater no support and ankle injury presents risk. \*Approved boots provide adequate rigidity through the spine to protect and firmly restrict lateral rotation of the ankle.